

Manufacturer	Machine	Max Capacity
Laser Cutting & Punching		
Amada	Ventis 3015 AJ 4kW Fiber Laser	.375" mild steel, .75" stainless steel, .625" aluminum, 5' x 10' sheet
Amada	F03015 4000 Watt CO2 Laser	.75" mild steel, .5" stainless steel, .25" aluminum, 5' x 10' sheet
Amada	EMK3612 CNC Turret Press/MR1530 Loader	33 ton, .187" mild steel, stainless steel, aluminum, 10' x 5' sheet
Amada	Pega 357 Automatic Indexing Turret CNC	30 ton, .25" mild steel, aluminum, .1875" stainless steel 72" x 50" sheet
Amada	Pega 345 Automatic Indexing Turret CNC	30 ton, .25" mild steel, aluminum, .1875" stainless steel, 50" x 39.37" sheet
Strippit	Super 3030	Up to 1/4"
Walsh	Stamping Press with Die Cushion	25 ton
Shearing & Cutting		
Wysong	Shear	.25" material thickness, 10' sheet width
Wysong	Shear	.135" material thickness, 5' sheet width
Jet	Horizontal Bandsaw	
Grob	Vertical Bandsaw	
Bending		
Amada	12' HRB 2204 M15 w/SF1224TL Sheet Lifter w/AMNC 3i Controller	230 ton
Amada	10' HRB 1003 M10 Hydraulic Press Brake w/AMNC 3i Controller	110 ton
Amada	10' HRB 1003 M05 Hydraulic Press Brake w/AMNC 3i Controller	110 ton
Wysong	4' Hydraulic Brake Press	20 ton
Chicago	6' Mechanical Brake Press	36 ton
Chicago	6' Mechanical Brake Press	90 ton
Wysong	6' Mechanical Brake Press with Hurco Auto Back Gauge	55 ton
Wysong	10' PHP Hydraulic Press with 7 axis Proform DNC	140 ton
Chicago	10' Hydraulic Press with 2 axis Proform Auto Back Gauge	200 ton
Drilling & Tapping		
Rockwell	Drill Press	1725 rpm
Bridgeport	Drill Press/Mill	80 rpm - 2720 rpm
Wilton	Drill Press	150 rpm - 4200 rpm, 5/8" Chuck, 256" x 28 1/4" taps
Delta	Drill Press	1425 rpm - 1725 rpm
JCP	Drill Press	1725 rpm
Grinding, Polishing & Deburring		
Lissmac	Steelmaster SMW 123 RB Wet Metal Finishing and Deburring Machine	.5" - 120 mm material thickness
Linden	Grindmaster 37"	up to 35" sheet size
G & P	Wheel Grinder	
G & P	Wire Brush	
DeWalt	815 Surface Grinder	
Acer	AGS1020 Hydraulic Surface Grinder	
	Deburring Tumbler	
Spot Welding		
Tecna	Spot Welder	25kVA, 16" throat
Amada	ID40UVst Spot Welder	80 kVA, 32" throat
McCreery	Spot Welder(2)	15 kVA, 18.5" throat
McCreery	Spot Welder	30kVA, 35" throat
MIG/TIG Welding		
Miller	350P MIG Welder	300 amp
Miller	350P Aluminum MIG Welder	300 amp
Miller	252 MIG Welder	200 amp
Miller	250DC Syncrowave TIG Welder	250 amp
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Miller	140 Auto-Set MIG Welder	20 amp
Lincoln	256 Power MIG Welder	250 amp
Hardware Insertion & Assembly		
Haeger	618 Fastner Insertion System	6 ton, .104"
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Haeger	AF-A	6 ton, .104"
Haeger	HP6-B	6 ton, .104"
Haeger	824 Fastener Insertion System	8 ton, .104"
Haeger	1518 PL-L	15 ton, .25"
Powder Coating		
Nordson (2)	Spray Booth Systems	7.5' x 7.5' x 7.8'
Nordson (2)	Spray Booth Systems	6' x 6' x 7.2'
Jensen (3)	Batch Ovens	
Ace	161FM Burn Off Oven	
Nordson (4)	Encore Manual Powder Coating Spray Gun Systems	
Packing & Delivery		
Ford	2020 Transit 350 Extended Cab Cargo Van	4,000lb capacity